

TEST REPORT page 1/10

Customer: Handshake Finland Test id:ENV_Handshake_200720

Test name: MIL-STD-810G Humidity

Report version:1.0

EUT: Lumonite Class: Cust

TOPTESTER LTD

TEST REPORT

CUSTOMER: HANDSHAKE FINLAND

TEST NAME: MIL-STD-810G METHOD 507.5 HUMIDITY,

PROCEDURE II AGGRAVATED

EQUIPMENT UNDER TEST

DEVICE NAME: LUMONITE COMPASS R

MULTIFUNCTIONAL HIGH

POWER HEADLAMP

VERSION NR: DEVICE ID:

TEST DATE: JULY 20. – 30. 2020

Test id: ENV Handshake 200720

Report version: 1.0

Persons in charge of the test

Customer: Niko Peltoniemi

Toptester: Kati Mansikkasalo-Jurvelin

Test ordered by: Niko Peltoniemi

Test order date: July 2020



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REPORT HISTORY

Version Date	Change description	Changes made by
1.0 3.8.20	20 First version of the reno changes are necessalso the final version	essary, it will be

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Hembelsalo-Jurella

1. TEST SUMMARY

Used standard or test method summary

Test was performed according to MIL-STD-810G (31. October 2008), Method 505.7 Humidity Procedure II (Aggravated)

Description of equipment under test

1 pc Lumonite Compass R Multifunctional High Power Headlamp

Test result summary

The test was Humidity test. The goal of the test was to see if the EUT passes or fails the acceptance criteria named in the test method.

After the test he EUT was functional and no evidence of physical damage of the device. The EUT pass the acceptance criteria after test. Test result is Pass.

Signatures

Test performed and reported by:

Date: 3.8.2020 Kati Mansikkasalo-Jurvelin



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2. Introduction

2.1. Background

Test was ordered by Handshake Finland as a part of product testing program.

2.2. Equipment under test

1 pc Lumonite Compass R Multifunctional High Power Headlamp



Figure 1. EUT in environmental chamber

2.3. Goals of the test

The goal of the test was to check the EUT against warm, humid conditions



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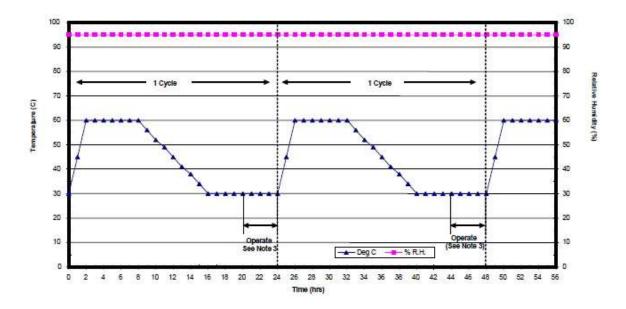
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Test method and measurement description 3.

3.1. Test Method

Test was performed according to MIL-STD-810G (31. October 2008), Method 505.7 Humidity Procedure II (Aggravated)

From standard Figure 507.5.-7. Aggravated temperature-humidity cycle:



From standard Table 507.5.-IX. Aggravated cycle:

Time	Temp.		RH	
	°F	°C	%	
0000	86	30		
0200	140	60		
0800	140	60	%	
1600	86	30	195	
2400	86	30	nt a	
0200	140	60	Constant at 95%	
0800	140	60	3	
1600	86	30		
2400	86	30		

- Test temperature on cycle was 30 °C 60 °C
- Constant relative humidity on cycle was 95 %
- One cycle duration was 24 hours
- Test duration was 10 days (10 cycles)



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3.2. Analyses

Before and after test was done

- Visual check
- Inspection to verify the electrical functionality of the device

3.3. Acceptance criteria

After testing, the EUT was inspected. Test result was passed if all the following points was met:

- There were no signs of corrosion
- Device was fully functional
- There was no evidence of physical damage of the device
- There was no visual deviation

3.4. Test Reliability Control and Measurement

The Weiss environmental chamber was controlled, and the temperature data was recorded by SIMPATI chamber control software, version 3.0

3.5. EUT functional Control and Measurement

EUT was non-functional during the test. Functionality was tested before and after test.

4. Test and measurement time and resources

Test date 20. - 30.7.2020

Test personnel Kati Mansikkasalo-Jurvelin

Test sites Toptester, Rovaniemi

laboratory condition before test:

Humidity 52,5 % Temperature 23,7 °C

Test and measurement equipment

Environmental chamber WK-340/40/5 Weiss 4, S/N: 58226188090010, calibration valid until 23.9.2020



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5. Test results

Before test EUT was inspected visually and functionality was checked. EUT was functional. Then EUT was placed into programmable environmental chamber.

During end of 5 and 10 cycles EUT was booted and functionality was checked. After the test, the EUT was booted and functionality was checked.

In visual check no change was found from EUT.

In attachment part mark of corrosion was found. This probably was caused from test place. Attachment part touched to environmental chamber aluminum grid.







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Figures 2. – 5. The light after test.



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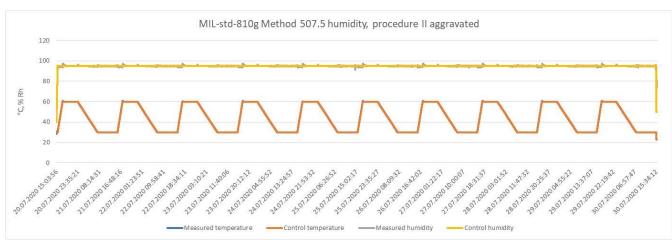
Figure 6. Corrosion marks after test from attachment part.

6. Conclusions and recommendations

The test was Humidity test. The goal of the test was to see if the EUT passes or fails the acceptance criteria named in the test method.

After the test he EUT was functional and no evidence of physical damage of the device. The EUT pass the acceptance criteria after test. Test result is Pass.

7. Attachments



Graph. 1. Test temperature and humidity curves from environmental chamber



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8. Quality control



Toptester is an ISO 9001 certified organisation



This test method conforms to the requirement of the following standard: SFS-EN ISO/IEC 17025:2017

Toptester accreditation certificate:

https://www.finas.fi/Documents/T275%20M05%202020.pdf